SOUTHWORTH

Lift Tables

- Hydraulic & Pneumatic
- Floor Level / Roll-On
- Heavy-Duty / High Capacity
- Tandem Wide & Long
- Extended Vertical Lift
- Portable & Powered Traverse
- Popular Options & Accessories
- Custom Engineered Lift Solutions



OUTHWORTH

Southworth... The Lift Table Experts

Southworth is the world's leading supplier of vertical movement and positioning equipment with the broadest product lines, largest inventory of stock models, most flexible range of modification, most experienced custom designers and the industry's leading innovator.

Our lift table line is the broadest in the industry. It includes:

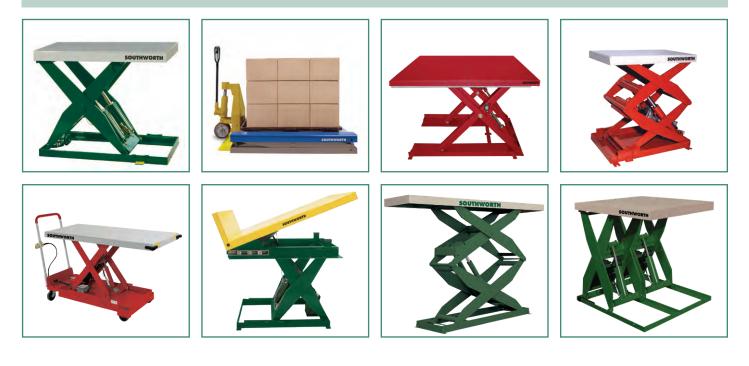
- Standard Duty Lift Tables
- Lite Duty Lift Tables
- Portable Lift Tables
- Hand Pallet Truck Accessible Lifts
- Palletizing Lifts
- Tilting Lift Tables
- Coil and Roll Handling Lifts
- Tandem Lifts
- Extended Vertical Travel Lifts
- Extreme High Capacity Lifts

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Quality Features For Reliability and Long Life



Contoured Legs

With extra width at the pivot point, Southworth's contoured legs combine great strength with lower collapsed height.



Comfort Edge Option

Rounded corners on table top. Bright safety yellow stripe for high visibility.



Lubricated-for-Life Bushings

All pivot points have hardened pins that operate in lubricated-forlife, virtually maintenancefree bushings.



Heavy-Duty Hoses

All Southworth lifts have heavy-duty hoses with burst strength 600% greater than the hydraulic operating pressure.



Oversize, Low-Pressure Hydraulic Cylinders

Low operating pressure extends the life of hydraulic components. Chromeplated piston rods are corrosion resistant, and cylinder walls are honed.



Built-In Safety Chock

Prevents accidental lowering of table during maintenance.

Southworth Scissors Lifts are designed and manufactured to meet or exceed ANSI MH29.1 Safety Requirements for Industrial Scissors Lifts.









Heavy-Duty Torque Tubes

Torque tubes minimize platform twisting and deflection for high degree of rigidity and stability.

Tell-Tale Return Hydraulic Fluid Line

Clear plastic return line from cylinder rod bearing to tank gives visual indication of need to repack cylinder and prevents fluid spillage in the event of a bypass.

Adjustable Flow Control

Pressure compensated flow control valve with lock out. Preset and locked at 10 F.P.M. maximum lowering speed per ANSI Standard, MH29.1 where applicable.

Wear Indicating Rollers and Roller Retainers

Rollers are captured in the base by means of retainers to prevent accidental separation or misalignment. All oversized width tabletops also include an upper set of retainers.

Backsaver[®] Lifts and Backsaver Lite Lifts

LS Series Backsaver[®] Lifts

Southworth Backsaver® Lifts are extremely rugged and reliable machines. Thousands of Backsaver Lifts are in use throughout the United States for machine feeding, work positioning, assembly, order picking, pallet loading, and a wide range of other applications. They are available in many basic sizes and configurations with capacities up to 6,000 lbs and lift heights up to 56". The wide range of power options, controls, tabletops, and base configurations that can be specified for each of the many basic sizes gives the user an almost unlimited choice of variations.



Backsaver Lite Lifts

These industrial grade lift tables are specifically designed for those applications involving lighter loads of up to 1,500 lbs. They are available in four standard configurations: Stationary, Compact with high lift and small footprint, Portable with easy rolling casters, and Powered Portable with battery powered drive.



Portable Lifts

LS05 / LS1

Lite Lifts

Model No.	Capacity (Lbs.)	Vertical Travel (Inches)	He Min. (Inches)	ight Max. (Inches)	Standard Platform (Inches)	Maximum Platform* (Inches)	Elevating Time (Seconds)	HP	Standard Voltage
LL & LS Ser	ies Backsave	er Lite Lifts							
LL05.5-26	550	26	5½	31½	20 x 36	36 x 60	9	1/2	115/1/60
LL1.1-26	1100	26	5½	31½	20 x 36	36 x 60	21	1/2	115/1/60
LL1.5-35	1500	35	6¼	41¼	24 x 48	36 x 60	32	1/2	115/1/60
CLL05.5-26	550	26	9	35	24 x 40	30 x 48	7	1/2	12 volt DC
CLL1.1-26	1100	26	9	35	24 x 40	30 x 48	13	1/2	12 volt DC
LS05-30	500	30	6	36	12 x 24	12 x 24	20	1/2	115/1/60
LS05-30W	500	30	6	36	16 x 24	24 x 36	20	1/2	115/1/60
LS1-30	1000	30	6	36	16 x 24	24 x 36	20	1/2	115/1/60
LS Series Ba	acksaver Lift	S							
LS2-24	2000	24	6¾	30¾	24 x 36	48 x 60	14	1	115/1/60
LS4-24	4000	24	6¾	30¾	24 x 36	48 x 60	28	1	115/1/60
LS6-24	6000	24	7¾	31¾	24 x 36	48 x 60	44	1	115/1/60
LS2-36	2000	36	6¾	42¾	24 x 48	48 x 72	21	1	115/1/60
LS4-36	4000	36	6¾	42¾	24 x 48	48 x 72	42	1	115/1/60
LS6-36	6000	36	7¼	43¼	24 x 48	48 x 72	22	3.2	460/3/60
LS2-48	2000	48	8	56	24 x 66	48 x 96	9	3.2	460/3/60
LS4-48	4000	48	8	56	24 x 66	48 x 96	18	3.2	460/3/60
LS6-48	6000	48	8	56	24 x 66	48 x 96	27	3.2	460/3/60
LS2-24W	2000	24	6¾	30¾	36 x 36	60 x 60	14	1	115/1/60
LS4-24W	4000	24	6¾	30¾	36 x 36	60 x 60	28	1	115/1/60
LS6-24W	6000	24	7¾	31¾	36 x 36	60 x 60	44	1	115/1/60
LS2-36W	2000	36	6¾	42¾	36 x 48	60 x 72	21	1	115/1/60
LS4-36W	4000	36	6¾	42¾	36 x 48	60 x 72	42	1	115/1/60
LS6-36W	6000	36	7¼	43¾	36 x 48	60 x 72	22	3.2	460/3/60
LS2-48W	2000	48	8	56	48 x 66	72 x 96	9	3.2	460/3/60
LS4-48W	4000	48	8	56	48 x 66	72 x 96	18	3.2	460/3/60
LS6-48W	6000	48	8	56	48 x 66	72 x 96	27	3.2	460/3/60

Lifts with 3.2 HP three-phase power units available with 1 HP single-phase power units. Rise time increases by a multiplier of 3.3.

LS Series Plus Lifts

For applications that require additional capacity or larger platforms, LS Series Plus lifts are the perfect choice. They can be supplied with capacities up to 12,000 lbs. and platforms as large as 60"x 156".

LS Series Wide Base Lifts

For even larger platforms up to 8 feet wide, choose an LS Series Wide Base Lift.



Model No.	Capacity (Lbs.)	Vertical Travel (Inches)	Heig Min. (Inches)	ght Max. (Inches)	Standard Platform (Inches)	Maximum Platform* (Inches)	Elevating Time (Seconds)	HP	Standard Voltage
_S Series P	lus Lifts								
LS8-36	8000	36	9	45	30 x 60	54 x 84	21	3.2	460/3/60
LS10-36	10000	36	10	46	30 x 60	54 x 84	28	3.2	460/3/60
LS12-36	12000	36	10	46	30 x 60	54 x 84	28	3.2	460/3/60
LS3-42	3000	42	6¾	48¾	24 x 56	48 x 84	49	1	460/3/60
LS5-42	5000	42	7	49	24 x 56	48 x 84	74	1	460/3/60
LS8-48	8000	48	9	57	24 x 66	48 x 96	30	3.2	460/3/60
LS2-60	2000	60	10	70	24 x 86	48 x 120	10	3.2	460/3/60
LS4-60	4000	60	10	70	24 x 86	48 x 120	20	3.2	460/3/60
LS5-60	5000	60	8	68	24 x 86	48 x 120	29	3.2	460/3/60
LS6-60	6000	60	10	70	24 x 86	48 x 120	30	3.2	460/3/60
LS8-60	8000	60	10	70	24 x 86	48 x 120	42	3.2	460/3/60
LS2-72	2000	72	10	82	30 x 102	60 x 132	19	3.2	460/3/60
LS4-72	4000	72	10	82	30 x 102	60 x 132	38	3.2	460/3/60
LS6-72	6000	72	12	84	30 x 102	60 x 132	41	3.2	460/3/60
LS2-84	2000	84	10	94	30 x 120	60 x 156	26	3.2	460/3/60
LS4-84	4000	84	10	94	30 x 120	60 x 156	52	3.2	460/3/60
LS6-84	6000	84	14	98	30 x 120	60 x 156	56	3.2	460/3/60
S Series W	/ide Base Lit	fts							
LS8-36W	8000	36	9	45	42 x 60	66 x 84	21	3.2	460/3/60
LS10-36W	10000	36	10	46	42 x 60	66 x 84	28	3.2	460/3/60
LS12-36W	12000	36	10	46	42 x 60	66 x 84	28	3.2	460/3/60
LS3-42W	3000	42	6¾	48¾	42 x 56	66 x 84	49	1	460/3/60
LS5-42W	5000	42	7	49	42 x 56	66 x 84	74	1	460/3/60
LS8-48W	8000	48	9	57	48 x 66	72 x 96	30	3.2	460/3/60
LS2-60W	2000	60	10	70	54 x 86	84 x 120	20	3.2	460/3/60
LS4-60W	4000	60	10	70	54 x 86	84 x 120	20	3.2	460/3/60
LS5-60W	5000	60	8	68	54 x 86	84 x 120	29	3.2	460/3/60
LS6-60W	6000	60	10	70	54 x 86	84 x 120	30	3.2	460/3/60
LS8-60W	8000	60	10	70	54 x 86	84 x 120	42	3.2	460/3/60
LS2-72W	2000	72	10	82	60 x 102	96 x 132	24	3.2	460/3/60
LS4-72W	4000	72	10	82	60 x 102	96 x 132	38	3.2	460/3/60
LS6-72W	6000	72	12	84	60 x 102	96 x 132	41	3.2	460/3/60
LS2-84W	2000	84	10	94	60 x 120	96 x 156	35	3.2	460/3/60
LS4-84W	4000	84	10	94	60 x 120	96 x 156	52	3.2	460/3/60
LS6-84W	6000	84	14	98	60 x 120	96 x 156	56	3.2	460/3/60

Lifts with 3.2 HP three-phase power units available with 1 HP single-phase power units. Rise time increases by a multiplier of 3.3.

5

Heavy-Duty DL Series Lifts, L Series Cam Lifts and

DL Series Lifts

These heavy-duty lifts are ideal for cargo handling and lifting heavy industrial loads. Built-in hydraulic overload relief protects personnel and structures. Heavy-plate platforms with structural reinforcement minimize deflection while the wide base provides increased rigidity and stability.

L Series CAM Lifts

Exclusive CAM design provides maximum capacities (up to 30,000 lbs.) with minimum height clearances.



 Southworth

L Series CAM Lifts

DL Series - Pit Mounted

DL Series Heavy-Duty Lifts

Model No.	Capacity (Lbs.)	Vertical Travel (Inches)	Hei Min. (Inches)	ight Max. (Inches)	Standard Platform (Inches)	Maximum Platform* (Inches)	Top Plate Thickness	Elevating Time (Seconds)	HP	Standard Voltage	Approx. Shipping Weight/Lbs. (std. platform
DL20-36	20000	36	16	52	60 x 76	96 x 108	1/2	56	3.2	460/3/60	4000
DL10-48	10000	48	13¼	61¼	47 x 76	84 x 108	3/8	56	3.2	460/3/60	3300
DL15-48	15000	48	14¼	62¼	60 x 76	96 x 108	1/2	62	3.2	460/3/60	4000
DL25-48	25000	48	16	64	60 x 76	96 x 108	1/2	85	3.2	460/3/60	4800
DL10-60	10000	60	16	76	60 x 102	96 x 144	3/8	48	3.2	460/3/60	4800
DL12-60	12000	60	16	76	60 x 102	96 x 144	3/8	52	3.2	460/3/60	5100
DL16-60	16000	60	16	76	60 x 102	96 x 144	1/2	72	3.2	460/3/60	5300
DL20-60	20000	60	22	82	60 x 120	96 x 144	1/2	86	3.2	460/3/60	6800
DL25-60	25000	60	26	86	72 x 144	108 x 180	1/2	105	3.2	460/3/60	10500
DL20-72	20000	72	22	94	72 x 144	108 x 180	1/2	112	3.2	460/3/60	9700
DL4-84	4000	84	12	96	60 x 120	96 x 156	3/8	45	3.2	460/3/60	4200
DL6-84	6000	84	16	100	60 x 120	96 x 156	3/8	48	3.2	460/3/60	5000
DL10-84	10000	84	16	100	60 x 120	96 x 156	3/8	88	3.2	460/3/60	5800

L Series CAM Lifts

Model No.	Capacity (Lbs.)	Vertical Travel (Inches)	Hei Min. (Inches)	ght Max. (Inches)	Standard Platform (Inches)	Maximum Platform (Inches)	Frame Size (Inches)	Elevating Time (Seconds)	HP	Standard Voltage	Approx. Shipping Weight/Lbs. (std. platform)
L8-36	8000	36	7%	43%	30 x 60	48 x 78	28¾ x 60	21	3.2	460/3/60	1360
L10-36	10000	36	9	45	32 x 60	54 x 78	30¾ x 60	31	3.2	460/3/60	1800
L15-36	15000	36	9½	45½	36 x 72	60 x 90	34½ x 70½	50	3.2	460/3/60	2900
L20-36	20000	36	101⁄8	461%	36 x 72	60 x 90	34½ x 70½	50	3.2	460/3/60	3300
L30-36	30000	36	11¼	47¼	43 x 72	72 x 96	41 x 70½	56	5.0	460/3/60	4400

Tandem Lifts – Long and Wide Base

Tandem Lifts

LST Tandem lifts provide level rise for long loads such as lumber, pipes, sheets, bar stock, and assemblies. These lifts are typically used as feeding tables for tube welders, formers, and panel saws as well as for bundling and banding bar stock, lumber, and other materials.

Tandem design allows the combination of high capacity and low collapsed height to support loads up to 7' x 17'. They are available in extra long and extra wide configurations.



LST Series Tandem - Wide

LST Series Tandem - Long

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LST Series Tandem - Conveyor Top

LST Series Tandem Lifts

	Conseitu	Vertical	Hei	ight	Standard	Maximum	Elevating		Standard	Approx.
Model No.	Capacity (Lbs.)	Travel (Inches)	Min. (Inches)	Max. (Inches)	Platform (Inches)	Platform (Inches)	Time (Seconds)	HP	Voltage	Shipping Weight/Lbs. (std. platform)
LST 4-36	4000	36	6¾	42¾	24 x 96	48 x 120	42	1	115/1/60	1150
LST 8-36	8000	36	6¾	42¾	24 x 96	48 x 120	84	1	115/1/60	1250
LST 12-36	12000	36	7¼	431⁄4	24 x 96	48 x 120	44	3.2	460/3/60	1400
LST 4-48	4000	48	8	56	24 x 132	48 x 168	18	3.2	460/3/60	1850
LST 8-48	8000	48	8	56	24 x 132	48 x 168	36	3.2	460/3/60	1950
LST 12-48	12000	48	8	56	24 x 132	48 x 168	54	3.2	460/3/60	2050
LST 4-60	4000	60	10	70	24 x 172	48 x 204	20	3.2	460/3/60	2550
LST 8-60	8000	60	10	70	24 x 172	48 x 204	40	3.2	460/3/60	2700
LST 10-60	10000	60	8	68	24 x 172	48 x 204	58	3.2	460/3/60	2850
LST 12-60	12000	60	10	70	24 x 172	48 x 204	60	3.2	460/3/60	2850

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LST Series Wide Base Lifts

Model No.	Capacity (Lbs.)	Vertical Travel (Inches)	Hei Min. (Inches)	ght Max. (Inches)	Standard Platform (Inches)	Maximum Platform (Inches)	Elevating Time (Seconds)	HP	Standard Voltage	Approx. Shipping Weight/Lbs. (std. platform)
LST 4-36W	4000	36	6¾	42¾	36 x 96	60 x 120	42	1.0	115/1/60	1350
LST 8-36W	8000	36	6¾	42¾	36 x 96	60 x 120	84	1.0	115/1/60	1450
LST 12-36W	12000	36	7¼	431⁄4	36 x 96	60 x 120	44	3.2	460/3/60	1600
LST 4-48W	4000	48	8	56	48 x 132	72 x 168	18	3.2	460/3/60	2250
LST 8-48W	8000	48	8	56	48 x 132	72 x 168	36	3.2	460/3/60	2350
LST 12-48W	12000	48	8	56	48 x 132	72 x 168	54	3.2	460/3/60	2450
LST 4-60W	4000	60	10	70	54 x 172	84 x 204	40	3.2	460/3/60	3250
LST 8-60W	8000	60	10	70	54 x 172	84 x 204	40	3.2	460/3/60	3400
LST 10-60W	10000	60	8	68	54 x 172	84 x 204	58	3.2	460/3/60	3550
LST 12-60W	12000	60	10	70	54 x 172	84 x 204	60	3.2	460/3/60	3550

Lifts with 3.2 HP three-phase power units available with 1 HP single-phase power units. Rise time increases by a multiplier of 3.3. The listings above represent Southworth's most popular tandem lift arrangements, however, practically any lift models can be tandemized end to end or side by side - Consult Factory.

Spacesaver High Rise Lifts and Personnel Lifts

Spacesaver Lifts

LSH Spacesaver lifts can be used as personnel work platforms, as cargo lifts, between levels as mezzanine lifts, and for positioning test apparatus or tools. These lifts are available with vertical travel up to 12 feet. Capacities range from 1,000 to 12,000 pounds.



LSH Series High Rise Lift



LSH Series Modified use as Personnel Lift

LSH Series Spacesaver High Rise Lifts Approx. Standard Vertical Height Maximum Elevating Standard Capacity Shipping Model No. Travel Min. Max. Platform Platform Time ΗP (Lbs.) Voltage Weight/Lbs. (Seconds) (Inches) (Inches) (Inches) (Inches) (Inches) (std. platform) LSH 1-36 36 10 24 x 32 36 x 48 16 1.0 1500 46 115/1/60 600 LSH 1-48 1000 48 9½ 57½ 24 x 40 36 x 54 21 1.0 115/1/60 750 LSH 2-48 2000 48 91/2 57½ 24 x 40 36 x 54 42 1.0 115/1/60 800 LSH 4-48 4000 48 12 60 30 x 42 48 x 60 16 3.2 460/3/60 1250 48 35 LSH 6-48 6000 14 62 32 x 42** 48 x 60 3.2 1300 460/3/60 27 LSH 1-60 1000 60 10½ 70% 24 x 48 36 x 60 10 115/1/60 750 12½ 3.2 LSH 2-64 2500 64 76½ 24 x 53 42 x 66 16 460/3/60 1100 LSH 5-60 5000 60 14 74 30 x 53 48 x 66 30 32 460/3/60 1800 48 x 66 1900 60 14 74 30 x 54 43 3.2 LSH 8-60 8000 460/3/60 LSH 12-60 12000 60 18 78 36 x 67 60 x 84 95 3.2 460/3/60 3200 LSH 1-72 1500 72 12½ 84½ 20 x 53 58 1.0 115/1/60 900 36 x 66 LSH 2-72 2000 72 123/4 843/4 20 x 53 36 x 66 75 1.0 115/1/60 950 LSH 5-72 5000 72 14 86 32 x 57** 54 x 72 36 3.2 460/3/60 2000 LSH 2-84 2000 84 17 101 33 x 69 60 x 90 29 3.2 460/3/60 1900 84 LSH 4-84 4000 17 101 33 x 69 60 x 90 34 3.2 460/3/60 2200 33 x 69 LSH 6-84 6000 84 17 101 60 x 90 62 3.2 460/3/60 2350 LSH 1-96+* 1000 96 171/4 1131/4 24 x 53 42 x 66 17 3.2 460/3/60 1600 LSH 3-96 3000 96 17 113 36 x 77 60 x 108 50 3.2 460/3/60 3000 LSH 5-96 5000 96 17 113 36 x 77 60 x 108 64 3.2 460/3/60 3500 LSH 10-96 10000 96 20 116 36 x 77 60 x 108 102 3.2 460/3/60 4500 LSH 2-114 2000 114 17 131 33 x 88 60 x 108 36 3.2 460/3/60 3400 LSH 5-120* 5000 120 24 144 44 x 69*** 72 x 96 102 3.2 460/3/60 4800 LSH 3-128 3000 128 21 149 42 x 96 72 x 120 48 3.2 460/3/60 3400 21 80 LSH 6-128 6000 128 149 42 x 96 72 x 120 3.2 460/3/60 3500 460/3/60 LSH 2-144* 144 24 42 x 77 68 3.2 4350 2000 168 72 x 108 144 72 x 108 LSH 4-144* 4000 24 42 x 77 136 3.2 460/3/60 4500 168 LSH 5-144 144 21 42 x 108 72 x 144 125 3.2 4000 5000 165 460/3/60 † 1¼" Lateral motion *Three sets of legs-All others have two ** Base frame width 30 ***Base frame width 42

Pneumatic, Floor Height & Palletizing Lifts

Pneumatic Lifts

For use anywhere that shop air is available. Capacities up to 4,000 pounds. No hydraulic fluid means no risk of contaminants in the production process.

Floor Height Lifts

These lifts lower to floor height or near floor height so that they can be fed and offloaded by hand pallet trucks. Capacities range from 2,000 to 6,000 pounds.

Lifts for Palletizing

Southworth manufactures a wide variety of Lift Tables for use in palletizing applications including LiftMat and Roll-In Lifts. See our Pallet Handling Brochure for a complete selection.



Pneumatic Lift



ZLS Floor Height Lift



LiftMat with Turntable

Roll-In Palletizing Lift

Pneumatic Lifts

ROLL-E 2.2-28

ROLL-U 2.2-28

2200

2200

28%

28%

3¼

3¼

LiftMat Low-Profile Lift

Model No.	Capacit (Lbs.)	у	Vertical Travel (Inches)	He	.ow eight ches)	Rais Heis (Inch	ght	Standard Platform (Inches)	Maximum Platform (Inches)	Elevating Time (Seconds)		Air (PSI) Free Air	Approx. Shipping Weight/Lbs. (std. platform)
LSA2-24	2000		24		8	33	2	36 x 48	48 x 60	15 (empty	/) 80	psi/15 cfm	650
LSA4-24	4000		24		8	3	2	48 x 48	60 x 60	15 (empty	/) 80	psi/15 cfm	800
ZLS Seri	es Floor	Heigh	t Lift T	ables									
Model No.	Capacity (Lbs.)	Vertical Travel (Inches)	Overal Width (Inches	Ins Wie (Inc	dth	Platform Length (Inches)	Side Height (Inches)	Deck Thickness (Inches)	Standard Platform (Inches)	Elevating Time (Seconds)	HP	Standard Voltage	Approx. Shipping Weight/Lbs (std. platform)
ZLS2-35	2000	35	49 - 67	1/4 32-	-50	48	7¾	3⁄8	50 x 48	45	1	115/1/60	1425
ZLS4-35	4000	35	49 - 67	1/4 32-	-50	48	7¾	3/8	50 x 48	48	1	115/1/60	1440
ZLS6-34	6000	34	53 - 71	¼ <u>32</u> ∙	-50	48	8%	1/2	50 x 48	63	1	115/1/60	1865
LiftMat	Series Lo	w-Pro	file Lift	Table	S								
Model No.	Capacity (Lbs.)	Ti	ertical ravel iches)	Low Height (Inches)		Raised Height (Inches)	Standar Platforn (Inches)	n Pla	tform	Elevating Time Seconds)	HP	Standard Voltage	Approx. Shipping Weight/Lbs (std. platform
LM2.2-31	2200	3	31½	3¼		34¾	24 x 6	D 48	x 96	20	1	115/1/60	600
LiftMat	Series Lo	w-Pro	file Lift	Table	s wit	h Built	in Turn	table					
Мо	del No.		bacity .	'ertical Travel nches)	Low Height (Inches)		ght	Standard Platform (Inches)	Maximum Platform (Inches)	Elevating Time (Seconds)	HP	Standard Voltage	Approx. Shipping Weight/Lbs (std. platform)
LM2.2-31 w	/Turntable	19	250	31½	41⁄8	35	5/8	48 x 66	48 x 96	20	1	115/1/60	700
Roll-In L	ifts												
Model No		pacity Lbs.)	Vertica Travel (Inches)		Low Height (Inches)	ŀ	Raised leight nches)	Platform Size (Inches)	Eleva Tin (Seco	ne Mot		Standard Voltage	Approx. Shipping Weight/Lbs.

31½

31½

48 x 53

48 x 53

22

22

1.0

1.0

115/1/60

115/1/60

9

700

700

Lift Tables Options and Accessories

Popular Lift Table Options and Accessories

When you purchase a Southworth Lift Table, you get exactly what you want, without any compromise.

Southworth's standard line of lift tables offer well over one million different configurations that meet the vast majority of application needs. In addition, the wide range of options and accessories shown in this brochure allow you to specify tables that precisely meet your lifting and positioning needs.

Your Southworth distributor will be happy to assist you in selecting options and accessories to meet your specific application.





Popular Lift Table Options for:

- Control
- Safety
- Convenience
- Portability
- Machine Protection



Flush Mount Turntables

One Touch/Auto Level

Toe Sensing Edge

Raise or lower the lift a preset

increment at the touch of a

button. User Programmable.

Sensor automatically reverses lowering motion on contact.

Are only 3/16" higher than the surrounding platform. Turntable can rotationally locked when the lift is in the full down position.

Wheels and Casters

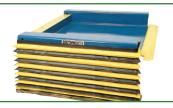
For a variety of portability requirements including powered and semi-live portable to suit any environment.

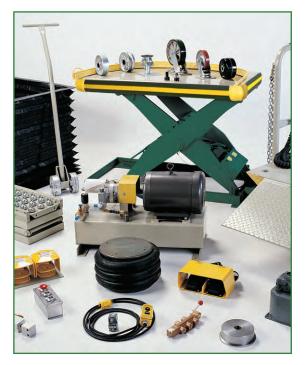
Bellows Skirting

Cover mechanism between platform and base. Protects vital lift or tilter components from damage caused by debris.









Hydraulic/Actuation Options



Larger Power Units* Higher horsepower motors and hydraulics used to increase travel speed.

meets explosion proof requirements.



Air Motor Driven Power Units For use where electrical actuation is undesirable and shop air is available;



DC Power Units Direct current power units for use with battery power.



External Power Unit* Power unit is connected to lift only by hydraulic hoses.

JIC





Wall Mounted Push Button Permanent wall mounted controls for use where a fixed operating station is desirable.



Automatic Leveling Package Optical sensing control positions table and stops travel at any preset height.

Mechanical Options



Narrow Base Reduced width base to fit special needs. Must be lagged for stability



stability for wider loads. Sub Bases

Extra base unit increases low height of standard designs. Provides a positive stop at predetermined down level.

Platform Options



loads of work. Tilting Tops 30°, 45°, and 90° tilting platforms for



better positioning of certain loads.

Manual or Powered Turntables

Bearing mounted and supported

turntables for rotating or positioning



Access Plate Removable or hinged plate in platform surface allows access to power unit and hydraulics when lift is in lowered position.



Anti-skid Platform Surfaces Diamond tread platform surface or abrasive type paint provide better traction for powered vehicles and reduce danger of personnel slipping.

Environmental Options



Export Boxing Meets special packaging and shipping requirements for export out of the United States.



Special Paint Customer specified paint formulations and colors. Corrosion Protection similar to that of Hot Dip Galvanizing.



Low friction leg rollers for increased efficiency and longer operating life.



1



Minimum Downdrift Valving*

Near positive shut-off valving for

use where platform must maintain position for extended periods of time.

Continuous Running Power Units³ Heavy-duty power units with special cooling features. Power unit runs continuously, and valves are actuated to activate lift. For extreme high cycles.

Double Acting Cylinders* For special applications where it is

necessary to provide both power up

Inflatable air bag provides limited travel lift actuation. Used where

electrical power is not desirable or

where only two positions are required

Special NEMA Rated Electrical Packages*

A variety of electrical packages designed to meet NEMA standards for

outdoor, explosion proof, and other

Lights or bells used to warn personnel when lift is in operation.

installation requirements.

Visual or Audible Signals

and power down.

Air Bag Actuation

Powered Traverse Hydraulic motor drives two wheels on a single shaft via a chain and sprocket.

unidirectional horizontal movement.



Steel wheels with groove for use with inverted angle or Vee track to provide



End-Shifting Platform Manual or powered platform end-shift used to align loads with other handling systems or operating equipment.



Ball Transfer Top Fixed or retractable ball conveyors for omnidirectional movement of load on platform.

















Toe Sensing Edge Automatically reverses lift on contact



with other handling equipment or

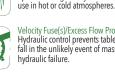












per hour

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Velocity Fuse(s)/Excess Flow Protectors Hydraulic control prevents table free fall in the unlikely event of massive

Continuous Duty Power Units*

Specially designed power units with

motors capable of many motor starts

Screw Jack* Lift is actuated by gear motor driven

worm or ball screw. For more precise,

repetitive positioning or where hydraulics are not desired.

Hot and Cold Temperature Hydraulic Packaging Special sealing and hydraulic fluids for

hydraulic failure.



Electrical Travel Limit Switch(es) Stops travel, provides height positioning, and can activate other equipment. Use with mechanical stop for fixed lowered height.



One-Touch Auto Leveling Increase productivity in repositioning applications. Raise or lower lifts a specific



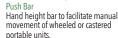
increment at the touch of a button



Flanged Wheels Steel wheels with flange for use with flat or rail track to provide unidirectional horizontal movement.



A variety of casters, mounting arrangements, and floor locks is available for use where full portability and maneuverability are desired.





Manual Hand or Foot Pump Actuation

pump for use when manual actuation or precise positioning is required.

deflection caused by oil transfer. Used

in certain side loading applications.

Power Units Full JIC Style Continuous Running Power Units*

to JIC specifications

Continuous running power unit built

No Coast Valving* Fast acting hydraulic valving, which decreases upward coast, for use where

more precise positioning is desired.

Maintained Contact Controls

Up/down/emergency stop push button control which stops travel

button does not have to be held.)

Quick disconnect plugs for use with

portable or frequently relocated lifts.

Steel eye bolts allow table to be lifted with hoist. Frequently used in

pit mounted applications for ease of

angles with bolt holes for lagging

Increased Roll Over Capacity

Structural strengthening of table

support for use in pit installations

where trucks or transporters traverse the platform in its lowered position.

installation and maintenance. Lag Plates Permanently attached plates or

Electrical Quick Disconnect

Lifting Eyes

tables to floor.

automatically at preset level. (Control

Cross Check Valving* Locks oil in cylinders to eliminate

Lever type hand pump or foot pedal



Fork Pockets Structural fork pockets allow entire unit to be lifted and moved by fork truck.

Stainless Steel Platform Corrosion and damage resistant surface for use with corrosive materials or where frequent wash down is required.

Counterweighted Wheel Chock

engages as lift raises and prevents









High Duty Cycle and Greased Manifolds* Special bearing packages and regreasable pivot points for moderately high and high duty cycle applications.

Because of the high performance of standard tables, most asterisked options may not be required in normal usage. To avoid unnecessary cost, please consult factory before specifying these options.

11



Vee Groove Wheels



Custom Lifts and Lifting Solutions

No other manufacturer has as much experience designing and building custom lifting solutions as Southworth. Whether it's extended vertical travel, massive platforms, or super high capacity, we've designed and built it. But our expertise goes well beyond just higher, bigger and stronger lifts. We create custom solutions with power traverse, computer integration, multi-axis positioning and much more. So whatever your lifting and positioning needs, you can rely on Southworth to provide the best possible solution.



