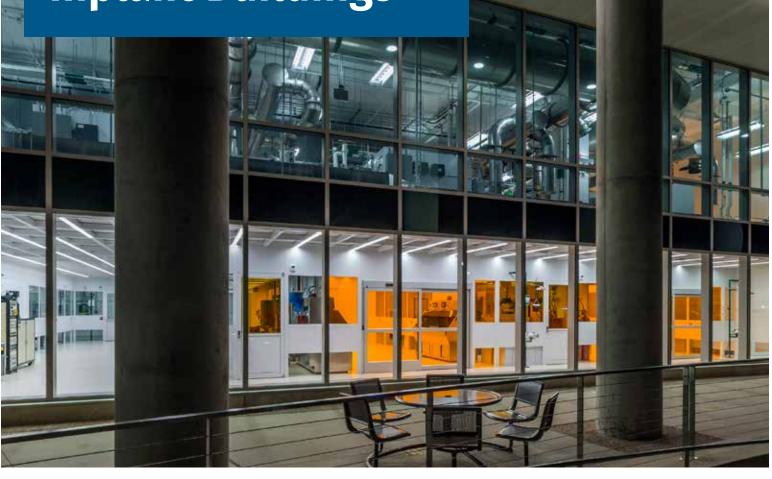
# Modular Offices & Inplant Buildings









# Construction Simplified.



PortaFab Modular Building Systems simplify the construction process. Our pre-engineered systems are not only designed to be installed more quickly, easily and inexpensively than traditional construction, but they are also more flexible and environmentally friendly.



# **210** Reasons to Consider PortaFab Modular Building Systems



#### Versatility

Easily expand, relocate or reuse to keep up with your expanding business.

## **Quick Installation**

Pre-engineered systems minimize installation time.



2

## **Reduced Construction Labor Costs**

Simple installation yields lower costs.

**Reduced Design Time** 

Limited engineering and architectural time required.

5

## **Ease of Coordination**



Single source installation through a factory-trained distributor network.

## **Clean Installation**

Minimal on-site construction and fabrication.

## Low Maintenance

Durable wall panels require only occasional surface cleaning.

8

## **Consistent Quality & Appearance**



Complete design consistency throughout.



**Tax Advantages** Depreciate over 7-1/2 years versus 39 years.



## **Environmentally Friendly**

Less construction waste and more LEED points.

Even large inplant buildings are simplified with PortaFab modular building systems

## **PORTAFAB** The Industry Leader

As pioneers in the field, PortaFab has established itself as the industry leader by developing the largest line of high quality modular building systems backed by an experienced team and nationwide network of certified dealers.

#### **Unmatched Selection**

With the most extensive product line in the industry, PortaFab can mix and match various components from its line of inplant office systems, XTRA TALL wall systems, and cleanroom systems to ensure that your space is designed and manufactured in the most cost-effective manner.

### **Certified Quality**

PortaFab quality management systems are certified to ISO 9001:2015 with a focus on continuous quality improvement.

### **Expert Design & Engineering**

Architects, contractors, and end customers benefit from our decades of design and engineering experience. We are experts in the design of modular offices, cleanrooms and controlled environments.

### **Proven Experience**

Since 1980, PortaFab has played an active role in the creation of millions of square feet of enclosed spaces throughout the world.

### **Certified Dealer Network**

Locally sourced installation through our extensive network of experienced dealers.

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## Standard "Quick-Ship" Units

#### 5-Day "Quick-Ship" Program

Our integrated modular systems design and interchangeability of parts enables us to ship most standard in-plant office orders within 5 days. "Quick-Ship" units come as two, three, or four wall buildings created from the OmniFlex steel framing system.

#### Components

"Quick-Ship" units can include the components listed on page 5.

#### **30 Standard Sizes**

PortaFab's "Quick-Ship" modular units come as two, three, or four wall buildings with 30 different sizing options to choose from.





Standard "Quick-Ship" models allow for speedy delivery & installation.

Standard Sizes				
8 x 8	10 x 10	12 x 12	16 x 16	20 x 20
8 x 10	10 x 12	12 x 16	16 x 20	20 x 24
8 x 12	10 x 16	12 x 20	16 x 24	20 x 28
8 x 16	10 x 20	12 x 24	16 x 28	20 x 32
8 x 20	10 x 24	12 x 28	16 x 32	20 x 36
8 x 24	10 x 28	12 x 32	16 x 40	20 x 40

Qualifying Options	Non-Qualifying Options
8' or 9' wall height	Special cut height
Gray, or white finish both sides	Any other color
Fire and sound (F&S) Panels with 1/2" vinyl gypsum on polystyrene core	Other panel construction
3070 & 6070 doors with or without glass	Other door sizes
1/4" clear tempered glass, 4' x 3' or 2' x 3' fixed windows	Other glass options
Framed A/C cutouts	Large cutouts and openings
Dust cover support beam	Load-bearing roofs
Buildings 20' wide or less	Buildings wider than 20'

## **Anatomy of a Quick-Ship Unit**

PortaFab Quick-Ship units are available with a number of standard features and can be configured with multiple options for your specific needs.

3

12



### 1 Steel Floor Track

8

5

Sturdy galvanized steel channels hold wall panels securely in place.

#### 2 Corner Post

Structural, non-progressive 3-piece design.

#### 3 Fire & Sound Panels

Includes 1/2" thick vinyl gypsum surface bonded to both sides of polystyrene insulating core.

#### 4 Structural Stud System

Multi-piece stud construction allows for nonprogressive system.

#### 5 Cornice Mold

Sturdy aluminum construction, painted; provides handsome finished appearance.

### 6 Roof Deck

22 gauge ribbed steel is 1-1/2" deep; painted and cut to length up to 12'. Support beams/ angles available for larger units.

#### 7 Acoustical Lay-in Ceiling

(garman)

13

9

Pre-painted, wire-hung metal grid with lay-in acoustical ceiling tiles made from noncombustible white fissured mineral board.

#### 8 Door

1-3/4" thick, 20 gauge steel door. Pre-hung in frame with flush finish. Available with single or double doors with or without 1/4" clear tempered safety glass.

#### Windows 9

Comes pre-glazed in aluminum window frame with 1/4" clear tempered safety glass measuring 4' x 3' or 2' x 3'.

### 10 AC/HVAC

Available with framed cutouts and AC/ HVAC systems in several BTU capacities.

#### 11) 2' x 4' Light Fixture 4-lamp light fixture with acrylic lens.

14

12 Vinyl Base Screw-on type base is easily removable with no exposed screws or fasteners.

#### **13** Duplex Receptacle Can be located in any wiring stud.

**14** Electrical Integration Permits the installation of electrical service vertically and accepts electrical boxes.

#### **15** Modular Electric Package

Plug and Play connection for faster installation to include lights, outlets and switches.

## **Pre-Engineered Solutions**

## **Complete Design Flexibility**

In addition to our line of Standard "Quick Ship" Modular Offices, PortaFab offers pre-engineered systems that will allow you to transform and utilize your space more effectively. We offer the most extensive selection of framing systems, interchangeable wall panels, and accessories in the industry, providing you with complete flexibility and customization for your next project.

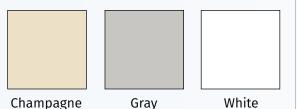
The flexibility inherent in PortaFab's prefabricated components provides you with the freedom to design and equip your space for maximum utility and appearance at an affordable price.



#### **Wall Panels**

With PortaFab's "Post-and-Panel" design, each framing system can be outfitted with composite wall panels designed for applications ranging from simple inplant offices to sophisticated controlled environments.

#### **Standard Colors**



#### **Framing Systems**

At the heart of every modular wall system lies the metal stud framing. Not only does this provide the structural integrity for the entire office or enclosure, but it also makes the system relocatable, attractive, and easy to assemble. With multiple framing systems and our SteelSpan "All-in-One" wall system, you can rest assured that PortaFab will have the right solution for your application.

#### **Modular Building Components**

PortaFab's engineered systems go a step-further with our innovative modular electrical package, multiple window options, standard or loadbearing roofs and the ability to integrate various doors, climate control options and more.

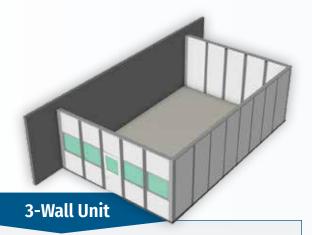
	OmniFlex	Series 300	PortaMax 458S	PortaMax 600S	PortaMax 458A	SteelSpan
Wall Thickness	3"	3"	4-5⁄8"	6"	4-5⁄8"	3 - 6"
Max Height*	18'	18'	24'	35'	23'	50'+
Load-bearing	Yes	Yes	Yes	Yes	Yes	No
Stud Design	2 piece Steel 2 cover plates	2 piece Aluminum 1 cover plate	3 piece Steel 2 cover plates	3 piece Steel 2 cover plates	2 piece Aluminum 1 cover plate	No stud required
Frame Finish	Champagne, Gray or White	Anodized Aluminum or Painted*	Champagne, Gray or White	Champagne, Gray or White	Anodized Aluminum or Painted*	Baked Polyester

## **System Comparison Guide**

\*Series 300 and PortaMax 458A can be painted champagne, gray or white.

## **Unlimited Configurations**

PortaFab's modular building systems can be easily incorporated into a wide variety of designs to maximize space, minimize costs and provide nearly unlimited flexibility.



3-wall units can attach to an existing wall to cut expenses, while also providing all of the flexibility you need.



Mezzanine units provide maximum use of available floor space utilizing vertical plant space for office areas.

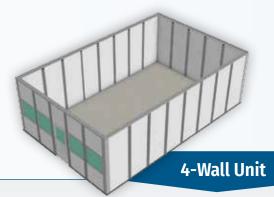


### **Two-Story Office Units**

Ideal for creating additional office space while minimizing the use of valuable plant floor space.



2-wall units utilize existing corner walls to minimize costs, while also providing an effective work area at your facility.



Total flexibility is yours. Design one large work area, or subdivide into separate offices. It's up to you.



### **Office with Storage Space**

Ideally suited for maximizing office space in facilities with high ceilings, our OmniFlex and Series 300 framing systems support load-bearing roofs - without adding costly support columns or mezzanines.

## OmniFlex

## **3" Steel Framing System**

The core of any modular building is its framing system and the OmniFlex leads the industry. Whether you need a simple supervisor's office or a two-story inplant building, OmniFlex modular wall systems offer a high quality, low cost solution. This versatile steel stud framing system utilizes 3' thick walls that support load-bearing roofs and two-story construction without the need for costly support columns. It is our most popular and best value 3" framing system.



The OmniFlex system supports load-bearing roofs and twostory construction without adding costly support columns.

#### **Modular Flexibility**

With OmniFlex walls, whenever you change your plant layout, your modular building can change with it. Non progressive construction makes it easy to expand, modify, or relocate these units. So, you save time and money in the future, as well as on your initial modular building investment.

#### **Structural Integrity**

With stud sections that physically connect back-to-back, OmniFlex provides the strongest load-bearing system on the market. The unique double layer steel studs provide more strength and the roll formed ends reduce tear risks during assembly.



#### **Professional Appearance**

Color coordinated panels, studs, doors, and trim, bring a professional "front office" finish to OmniFlex in-plant buildings. Standard colors are champagne, gray and white with matching trim and wall panels for a smooth monochromatic finish. Optional colors can be ordered.



WIRING STUDS

Removable "snap-in" cover plate allows for wiring capabilities on both sides of the stud and easy inspection of raceway.

#### **Excellent Value**

OmniFlex modular buildings offer quality, appearance, and cost savings that make conventional construction obsolete. They are completely re-usable so your modular building can grow with your business. You save time and money in the future, as well as on your initial investment.

**OMNIFLEX STUD CONSTRUCTION** Solid construction of two-piece steel studs join together to make OmniFlex stronger than any comparable 3" system.



### Specifications

Thickness: 3" thick wall panels

Heights: Standard wall heights up to 18 feet

Material & Finish: Galvanized steel with baked enamel finish

Colors: Standard colors are champagne, gray and white

Load-bearing: Yes



### **Component Integration**

**Wall Panels:** Compatible with a variety of standard and custom wall panels.

Windows: 4 standard window styles with a variety of sizes and glazing options.

**Doors:** Capable of integration with standard, roll-up, sliding, and other doors.

**Electric:** Wiring raceway for easy integration of electrical voice and data. Modular electric systems also available.

**Climate Control:** Can be integrated with central HVAC systems, wall units or ductless systems.

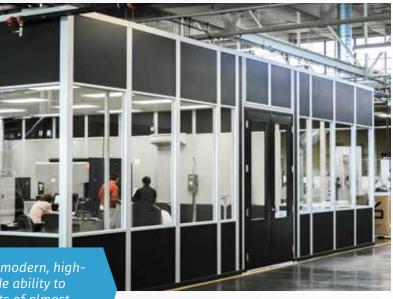
#### **INPLANT OFFICES**

Modular offices with sound deadening wall panels keep production personnel out on the plant floor and close to the action while providing a clean, quiet environment in which to work.

## Series 300

## 3" Aluminum Framing System

Our Series 300 wall system closely matches the performance features of our OmniFlex system but features an anodized or painted aluminum stud construction. The system is typically specified for use in cleanroom applications and spaces that need to comply with food safety standards or other industry guidelines.

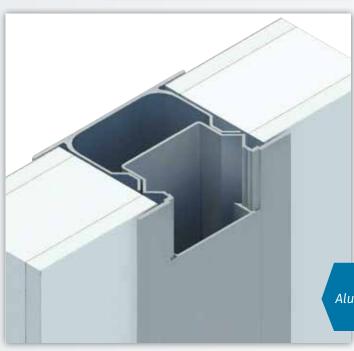


The anodized aluminum framing system creates a modern, hightech look while custom panel surface colors provide ability to meet both appearance and functional requirements of almost any plant environment.



#### WIRING STUDS

Removable "snap-in" cover plate allows for wiring capabilities and easy inspection of raceway.



#### **Modular Flexibility**

Whenever you change your plant layout, your modular building can change with it. Nonprogressive construction makes it easy to expand, modify, or relocate these units. So, you save time and money in the future, as well as on your initial modular building investment.

#### **Structural Integrity**

With stud sections that physically connect, Series 300 is one of the strongest load-bearing systems on the market. The patented aluminum studs provide strength.

#### **Professional Appearance**

Color coordinated panels and doors can complement the anodized aluminum or painted framework to bring a professional "front office" finish to any inplant building. Standard colors include champagne, gray and white.

#### **Excellent Value**

Series 300 modular buildings offer quality, appearance, and cost savings that make conventional construction obsolete. They are completely re-usable so your modular building can grow with your business. You save time and money in the future, as well as on your initial investment.

**SERIES 300 STUD CONSTRUCTION** Aluminum stud construction with unique design that enables fast, easy assembly and provides quick access to wiring.



### Specifications

Thickness: 3" thick wall panels

Heights: Standard wall heights up to 18 feet

Material & Finish: Anodized or painted aluminum

**Colors:** All studs are anodized or painted aluminum that can be paired with wall panels in champagne, white or gray. Custom colors available upon request.

Load-bearing: Yes



#### **CLEANROOMS**

The Series 300 wall system is often used for creating standalone units like this ISO 7 cleanroom for medical device manufacturing. The loadbearing roof supports HVAC equipment and provides easy maintenance access.

#### **Component Integration**

**Wall Panels:** Compatible with a variety of standard and custom wall panels.

Windows: 4 standard window styles with a variety of sizes and glazing options.

**Doors:** Capable of integration with standard, roll-up, sliding, and other doors.

**Electric:** Wiring raceway for easy integration of electrical voice and data. Modular electric systems also available.

**Climate Control:** Can be integrated with central HVAC systems, wall units or ductless systems.

## **PortaMax**

## **XTRA TALL Wall Framing System**

With PortaMax tall modular walls, you can effectively divide your plant space from floor to roof or create free-standing in-plant buildings taller and stronger than ever before possible with modular construction. PortaMax gives you exactly the enclosed space you need to control dust, temperature, humidity, noise, and other environmental needs. PortaMax is moveable, reusable, and designed to connect to either an overhead steel structure or as a self contained, free-standing structure with a roof deck.



#### Demising Wall for Dust Containment

#### Modular Flexibility

Nonprogressive construction allows for the easy removal of individual panels without disturbing adjacent panels. Just remove necessary wall sections to move equipment into completed units and replace in a fraction of the time needed in a conventionally built facility. Customized designs meet your exact room needs enabling you to interface easily with process equipment and accommodate conveyor openings or pass-throughs. You save time and money in the future, as well as on your initial modular building investment.

#### Wiring Studs

Removable "snap-in" cover plates allow for wiring capabilities and easy inspection of raceways without affecting the structural integrity of the stud.

#### ALUMINUM FRAMING SYSTEM

- Ideal for clean areas
- 4-5/8" and 6" Thicknesses
- Extended heights and higher ceilings
- Large clear span and better insulation





#### **Functionality**

Increased wall heights allow you to create floor to roof systems or achieve specific clearance for machinery or ceiling plenums to conceal and house equipment. Wall panels feature a variety of core materials and panel finishes for meeting specific requirements for acoustic and thermal insulation, chemical resistance, and static control.

#### Load-Bearing Roof Wall System

The PortaMax system is designed to support many types of roof loading. Design criteria can include man loads, 2-story, roof-mounted HVAC and duct work, and storage loads. Please consult factory for specific needs.



### PortaMax Steel Specifications

Thickness: 4%" and 6"

Heights: 24' (45%") and 35' (6")

Material & Finish: Galvanized steel with baked enamel finish Colors: Standard colors are champagne, gray, and white

Load-bearing: Yes

### PortaMax Aluminum Specifications

Thickness: 45/8"

Heights: Up to 23'

Material & Finish: Anodized Aluminum

**Colors:** All studs are anodized aluminum that can be paired with wall panels in a wide variety of colors

Load-bearing: Yes

### **Component Integration**

Wall Panels: Compatible with a variety of standard and custom wall panels.

Windows: 2 standard window styles with a variety of sizes and glazing options.

**Doors:** Capable of integration with standard, roll-up, sliding, and other doors.

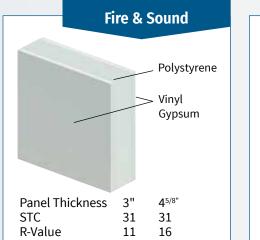
**Electric:** Wiring raceway for easy integration of electrical voice and data. Modular electric systems also available.

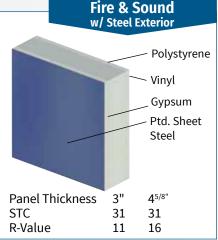
**Climate Control:** Can be integrated with HVAC systems or feature wall units, and ductless systems.

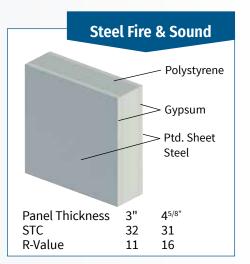
## Wall Panels

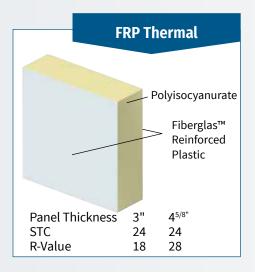
## **Solutions for Every Application**

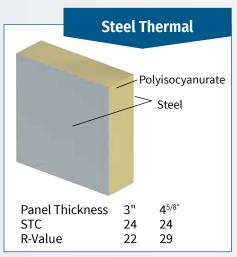
With PortaFab's "Post-and-Panel" design, each framing system can be outfitted with composite wall panels designed for applications ranging from simple inplant offices to sophisticated controlled environments. Listed here are some of our standard and more popular wall panels, but custom panels can be designed and manufactured to meet your exact specifications.

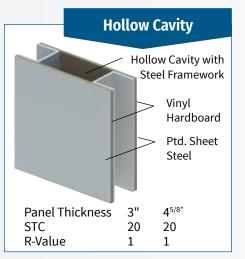


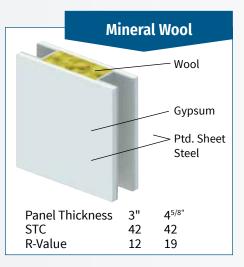


















## SteelSpan -The "All in One" Wall System

The SteelSpan "all in one" panel is an innovative modular wall system that does not require a framing system. Its innovative design is ideal for effectively and economically dividing your plant space from floor to roof or for creating ceilings and roofs in commercial and industrial buildings. The non-combustible panels are constructed of a polyurethane insulating core with excellent insulation values. SteelSpan panels are light weight, yet structurally strong and feature a one-piece construction that makes assembly quick and cost effective.

SteelSpan is a functional and cost-effective solution for all types of industrial partition applications.

#### **Complete Engineered Solutions**

PortaFab provides the engineering and components needed to provide a complete engineered solution. Standard doors, windows, connectors and other framing components make integrating with existing ceilings, floors and walls seamless.

#### **Structural Integrity**

Despite their light weight, SteelSpan Panels are structurally strong enough for greater heights. They range in thickness from 3" to 6" and are constructed of G-90 galvanized steel with a secure tongue and groove connection.

#### **Common Applications**

- Manufacturing facilities
- Distribution warehouses
- Equipment screens
- Demising wall
- Cleanrooms
- Panelized ceilings

### **Specifications**

**Core:** Foamed-in place, Blister-Free, Non-CFC polyurethane, Factory Mutual Class 1 approval.

Panel Thickness: 3", 4", 5" or 6"

Heights: 8'to 50'+

Material & Finish: Corrugated profile, Stucco embossed G-90 galvanized steel (26, 24 and 22 Gauge) with baked polyester finish. Optional finishes available.

**Colors:** Standard colors are champagne, gray and white. Optional colors are available.

Panel	3"	4"	5"	6"
STC	24	24	24	24
R-Value	22	29	36	43



#### **STEEL EXTERIOR, FOAM CORE**

The non-combustible panels are constructed of a polyurethane insulating core laminated between stucco embossed galvanized sheet steel. A lightly corrugated profile on both faces of the panel ensures symmetry from outside the building to inside and from room to room in partition applications.

## **Building Components**

## Windows

Windows are an integral part of any modular office design and the proper window system can help create a more open and engaging atmosphere, make spaces more environmentally friendly or add to aesthetics to the work space.



#### **Standard Windows**

These economical window styles include fixed windows that measure either 4' or 2' wide by 3' high and provide exceptional support and durability for industrial environments.



#### **Flush Windows**

Our single flush window system provides a smooth surface without ledges on one side of the wall surface.



#### **Beveled Windows**

Designed specifically for cleanroom applications, the angled style allows for easy cleaning and eliminates ledges that collect dust and particles.



#### **Double Flush Windows**

Ideal for interior wall applications requiring flush surfaces on both sides of the wall as in cGMP applications.



#### **Glazing Options**

All standard windows feature 1/4" clear tempered safety glass, but we also offer several custom glazing options, including:

- Laminated glass for added sound control
- Insulated glass for better thermal insulation
- UV glass
- And much more



### Doors

Creating efficient and effective environments often requires the integration of special doors to facilitate entry and exit, streamline workflow or provide stricter control over air quality, temperature or humidity. Our engineers excel at integrating a wide variety of doors into our designs.









#### **Standard Doors**

Standard doors include 3070 x 1-3/4" and 6070 x 1-3/4" sizes in 18 gauge steel door frames. The door and frame are finished with a polyester baked enamel and come with 1-1/2 pairs of 4-1/2" x 4-1/2" mortised hinges and a strike plate preassembled in a wall panel. The door features a commercial quality ADA compliant lever lockset with a 2-3/4" back set and mortised face plate.

These doors can be outfitted with a standard 1/4" clear tempered safety glass window as well as custom glazing, door closers, aluminum thresholds, optional locksets, door louvers, panic hardware, kickplates, hinges, handles, and more.

#### **Specialty Doors**

By combining PortaFab's innovative Post-and-Panel design with its rugged, load-bearing framing systems and experience in modular design, our engineers are able to effectively integrate all types of roll-up, swinging, sliding and other specialty doors into your new space.

#### **Cleanroom Doors**

Creating highly controlled environments often requires the integration of sophisticated door systems. With extensive experience in modular cleanroom design, our designers can effectively integrate these complex door systems into your design. Cleanrooms can be constructed to include removable panel sections for equipment access.

## **Building Components and Features**

## **Roof & Ceiling Options**

PortaFab modular offices and enclosures utilize a 22 gauge ribbed steel roof, 1-1/2" deep, painted and cut to length. This "dust cover" is supported by the framing system and lies within the cornice mold or top cap of the office for a clean and professional look. Units over 12' in length require roof beams to support the dust cover.

The ceiling system hangs approximately 6" from the dust cover providing a plenum for electrical wiring and light fixtures. It consists of a prepainted metal grid with lay-in acoustical ceiling tiles made from class A non-combustible white fissured mineral board. Standard ceiling tiles are 2' x 4'. Custom ceilings are available.





#### Load Bearing Roofs

Floor space is an expensive and valuable commodity in any manufacturing facility or distribution center. In most cases the space in the high bay areas are never fully utilized thus forcing companies to expand outward with more square footage. Load-bearing platforms provide an economical solution to saving valuable floor space by going "up" and taking advantage of unused vertical space.

The stud posts in all of our wall systems are structurally designed to support up to 125 lbs./square foot - ideal for walkable platforms, maintenance loads, two story structures and even parts storage. In addition, we can provide a number of accessories to finish out the load bearing roof including: stairs and landings, handrail, swing gates and a variety of flat surfaces to finish off the top of the roof.





Load-bearing characteristics allow second stories for offices or storage.



## **Modular Electric**

For even greater convenience, offices can be outfitted with a pre-engineered modular wiring system. This system significantly reduces time and costs associated with new in-plant office installations by providing all the necessary electrical hardware in a convenient and pre-engineered "snap together" wiring system.

- Circuit Breaker Box
  240v Converter Cable
  120v Converter Cable
  2'x 4' Recessed Light Fixture
  120v Lighting Fixture Cable
  120v Lighting Extender Cable
- 7 Modular Climate Control Unit
- 8 240v Dedicated Receptacle Drop
- 9 120v Duplex Receptacle Drop
- 10 120v Extender Cable
- 11 120v Switch Drop



5

11

PortaFab modular buildings can accommodate a wide variety systems to control temperature, humidity and air quality. Small, inplant offices and booths are often outfitted with wall-mounted units while larger installations typically integrate with centralized HVAC systems.



Wall Unit



6



8

#### **Electrical**

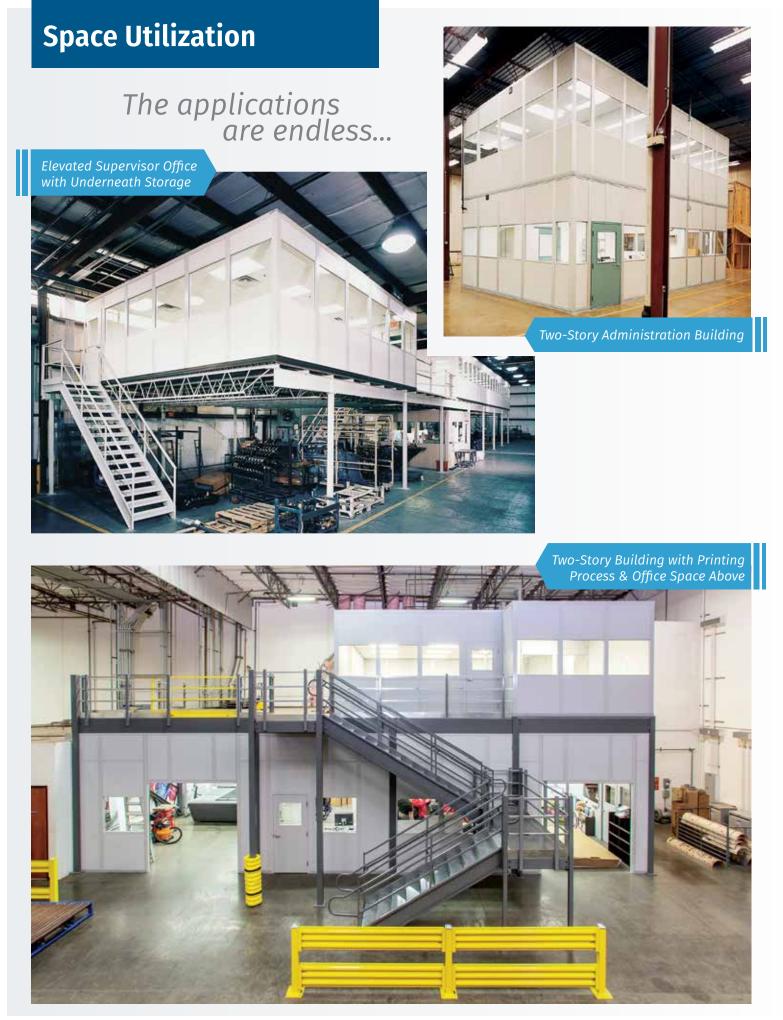
PortaFab modular buildings are designed to accommodate standard electrical components and fluorescent light fixtures. The OmniFlex, Series 300 and all PortaMax systems feature studs with wiring raceways that make installing electrical, voice, and data systems easy.

#### **Standard Components**

Standard electrical and lighting components include 2' x 4' fluorescent lights with recessed troffers, outlets, switches and circuit breaker boxes. Optional electrical components available.



Removable cover plate for wiring access.





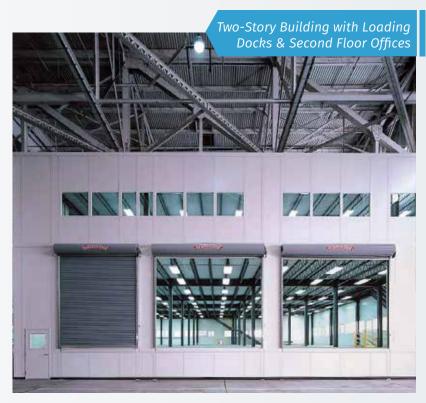




Electronic Assembly Area with Mezzanine



Multilevel Structure with Integrated Material Lift



## **Space Utilization**









Demising Wall with Standard Windows & Sliding Doors



Corporate Offices with Privacy Glass Windows

## Cleanrooms

Cleanroom with Sliding Doors & Pass-Thru





Cleanroom for Medical Device Manufacturing







## **Environmental Control**



Medical Research Laboratory



Stand-Alone Cleanroom with Integrated HVAC and Filtration









Demising Wall Separating Warehouse & Manufacturing



Environmentally Controlled Paint Finishing Enclosure



FLOWER 2

Thermally Controlled Lithium Battery Aging Enclosure



**Cultivation Rooms** 

## **Environmental Control**

Floor to Ceiling Food Process Enclosure







#### Environmentally Controlled Printing Enclosure





## **Specialty Applications**







Inplant Supervisor Office



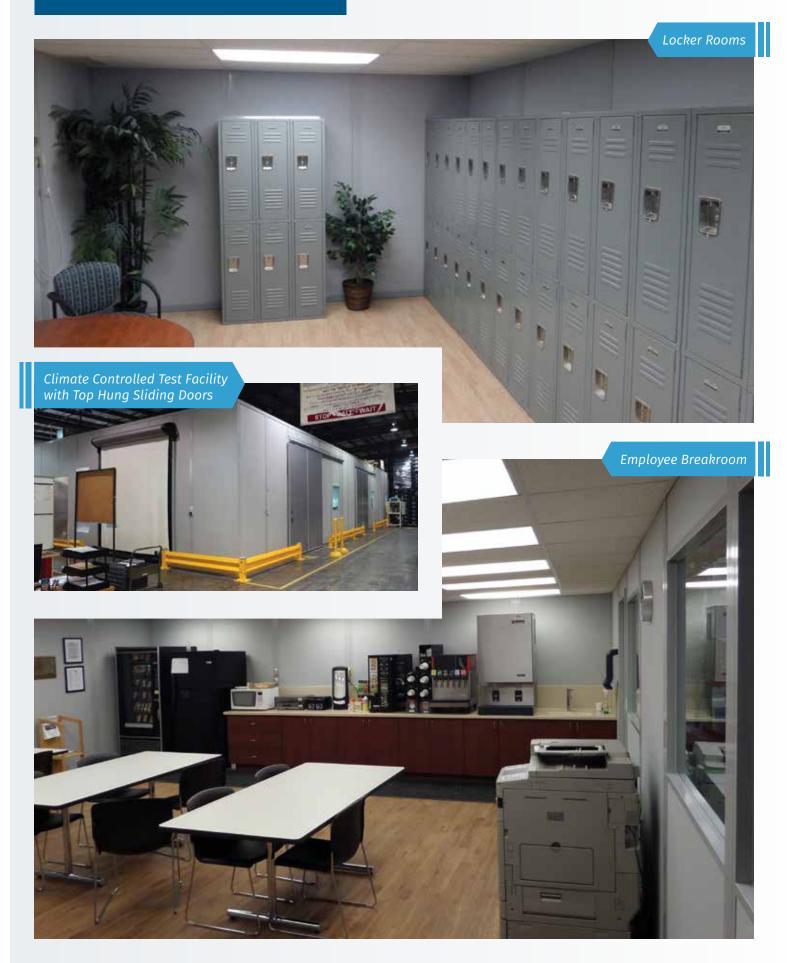
Locker Rooms with Plumbing Chase







## **Assorted Applications**









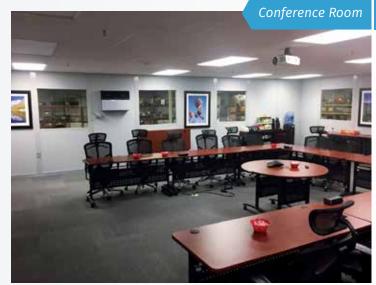


Cleanrooms for University/Research Labs



## **Assorted Applications**





Quality Inspection Lab with High Speed Roll-Up Door













Customized designs enable you to interface easily with M.E.P. and conveyers









## Additional Modular Construction Capabilities





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